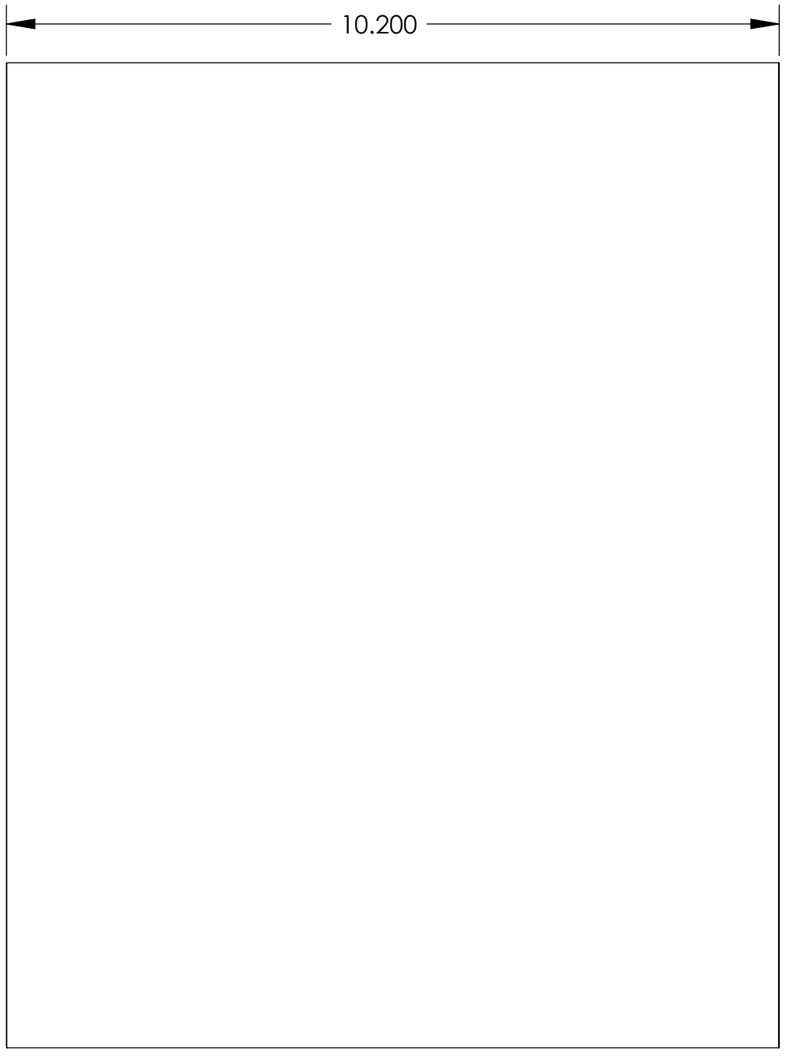
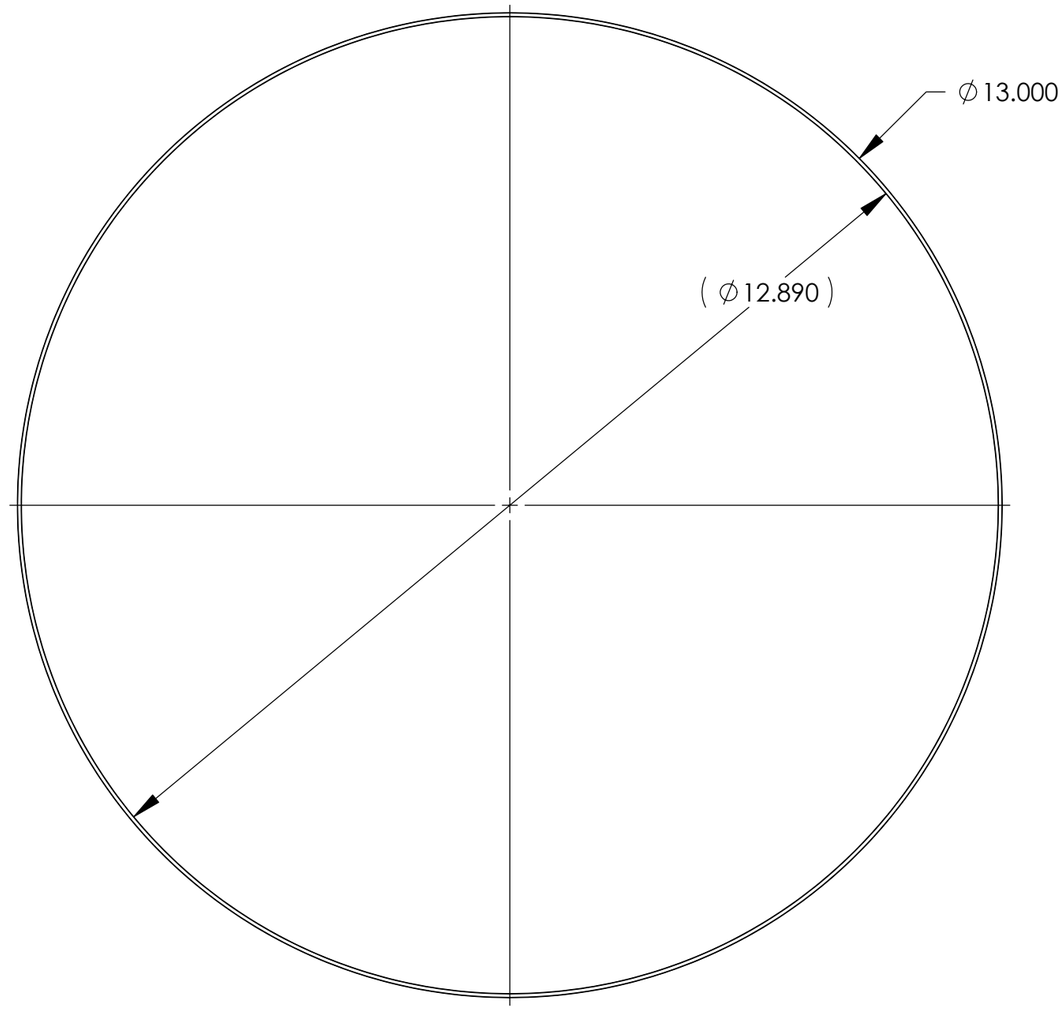
| REVISIONS | | | |
|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE |
| | B | CHANGED LENGTH, ADDED NOTES | 6/3/2003 |
| | | | |
| | | | |




NOTES:
1. TUBE TO BE MADE FROM .06 SHEET.
2. SEAM TO BE WELDED AND PLANISHED.
3. WELD TO BE LEAK TIGHT.

| UNLESS OTHERWISE SPECIFIED: | | | | | |
|---|---|---|---|---|---|
| DIMENSIONS ARE IN INCHES<br>DECIMAL TOLERANCES:<br>.X ±.030 .XX ±.015 .XXX ±.005 | **High Precision Devices**<br>1668 Valtec Lane, Suite C, Boulder, Colorado 80301<br>Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com | | | | |
| ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63 | TITLE: **p02101-054 Tube, He can** | | | | |
| INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010.<br>CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45° | CONFIGURATION: **00-Default** | | | | |
| MATERIAL: **.06 304/316 SST** | SIZE **B** | QTY PER ASSM: **1** | SCALE: **1:2** | SHEET **1** OF **1** | REV **B** |
| FINISH: **NONE** | | DATE: **5/19/2004** | DRAWN BY: **C. Danaher** | | |